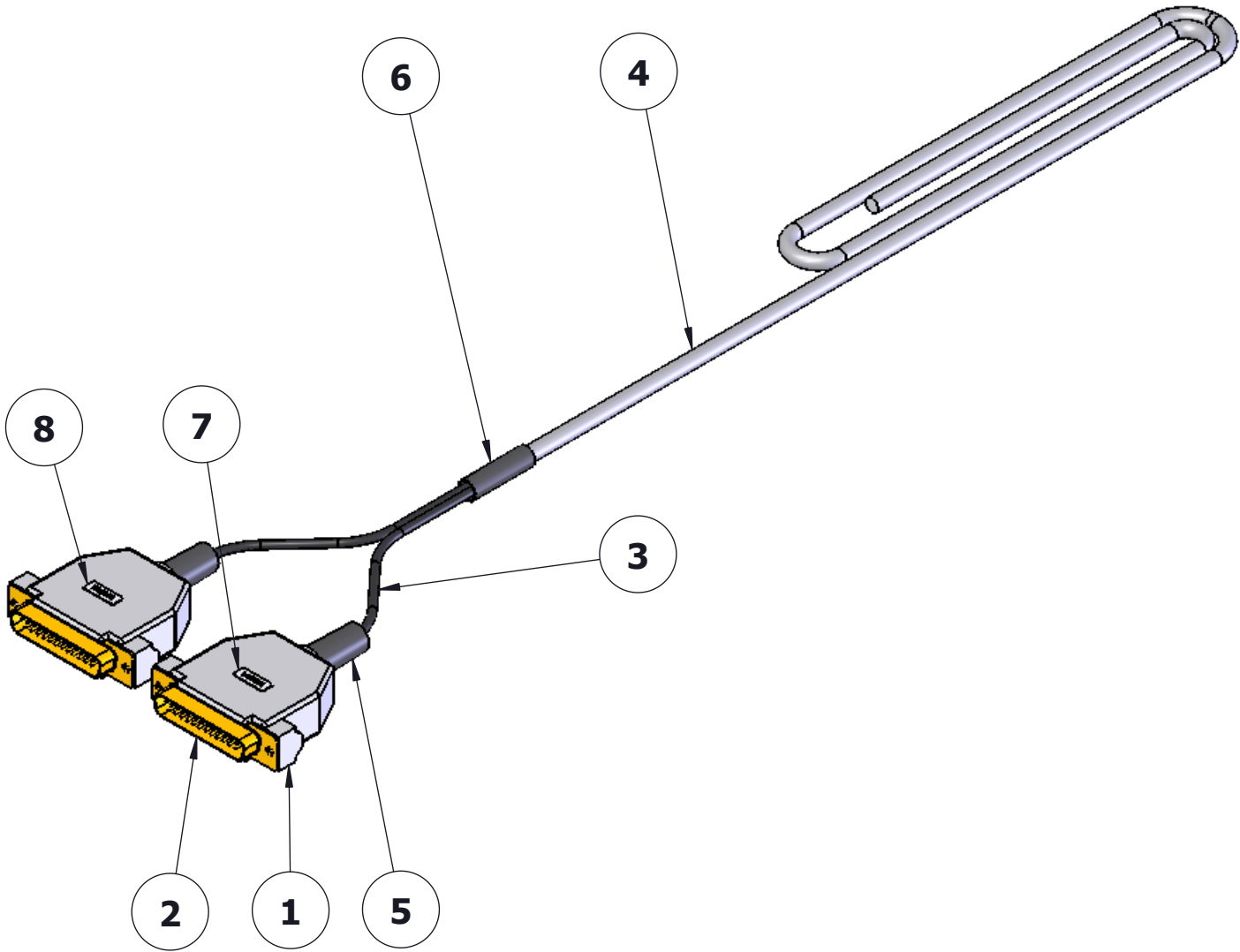


FORM NUMBER 0130 REV 3

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REVISIONS					
REV.	DESCRIPTION	ECO. NO.	DRFT	APPR	DATE
A	RELEASE	41-000513	JJS	HN	7/11/07

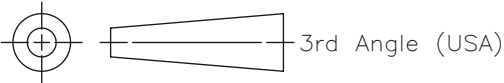


CONN 2	PIN	WIRE COLOR	FUNCTION
	12	WHITE/GREEN	RX
	24	GREEN	RX
	13	WHITE/BROWN	TX
	25	BROWN	TX

CONN 1	PIN	WIRE COLOR	FUNCTION
	12	WHITE/BLUE	RX
	24	BLUE	RX
	13	WHITE/ORANGE	TX
	25	ORANGE	TX

8	804230-3	LABEL, SMALL "RADIO 2"	1
7	804230-2	LABEL, SMALL "RADIO 1"	1
6	411829	SHRINK FIT 221 1/4 BLACK	.083 FT.
5	63351004	BEND RELIEF	2
4	620339	CAT 5 CABLE	24 FT.
3	8800103872	HEATSHRINK 1/8 DIA 3 IN, ALPHA FIT-221-1/8	0.5 FT.
2	8800101954	CONN D 25 PIN MALE SOLDER	2
1	650369	HOUSING 25-POSITION D-SUB METALIZED HOOD	2
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

PROJECTION, ORTHOGRAPHIC (GENERAL) – A SYSTEM OF DRAWING AN IMAGES OF AN OBJECT FORMED BY PROJECTING VIEWS AT RIGHT ANGLE FROM ANOTHER VIEW. THIS IS CALLED THIRD ANGLE PROJECTION IN THE U.S. WHERE THE TOP VIEW IS DRAWN ABOVE OF THE PLAN VIEW. THE REST OF THE WORLD USES FIRST ANGLE PROJECTION WHERE THE TOP VIEW IS DRAWN ON THE BOTTOM OF THE PLAN VIEW. THE SYMBOLS FOR FIRST ANGLE AND THIRD ANGLE PROJECTION ARE DRAWN NEXT TO THE TITLE BLOCK.



UNSPECIFIED LIMITS OF TOLERANCE

STRAIGHTNESS AND/OR  
FLATNESS .005 IN./1 IN.

CONCENTRICITY .010 TIR

ANGLES ±1/2° BENDS ±2°

UNMARKED ANGLES, BENDS  
AND INTERSECTIONS 90°

THREADS– EXT. CLASS 2A  
INT. CLASS 2B

MOLD FINISH: SPI–SPE NO. 3  
DRAFT 2°

DECIMAL	
.X	±.1 IN.
.XX	±.01 IN.
.XXX	±.005 IN.

MACHINED  
FINISH: 64

DR JJS	DATE 7/11/07
CK SKL	APP HN PRD CS
WEIGHT:	SCALE: 1:4
DO NOT SCALE DRAWING	



TELEX  
COMMUNICATIONS

BURNSVILLE, MINNESOTA

TITLE		SUBASSY, CABLE ASSEMBLY, 25 PIN MALE DUAL CABLE	
SIZE	DWG. NO.		
B	879794-1		
SHEET 1 OF 1		PLANT DIST. LN	